



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel: (613) 632-5200

D4434-047

Job Sheet 176878



Part No: D4434-047

Job Qty: 1 ea

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 5,12,13 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 PER DWG REV.A DD VERF:EC IPP RevD 12.03.05 per REV.B DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/10/18	5/10/18	0.00	0.00	Start Up Waterjet		OK 18/05/05
100	Waterjet	6 pcs	5/10/18	5/10/18	0.00	0.73	Waterjet1		OK 18/05/05
110	QC	6 pcs	5/10/18	5/10/18	0.00	0.00	QC2 Waterjet-3		OK 18/05/05
120	QC	6 pcs	5/10/18	5/10/18	0.00	0.00	QC8-4		30
130	Brake NC	6 pcs	5/10/18	5/10/18	0.07	1.92	Brake NC 2		DAS-05
140	Small Fab	6 pcs	5/10/18	5/10/18	0.00	0.29	Small Fab-6		30
150	QC	6 pcs	5/10/18	5/10/18	0.00	0.00	QC5		9.20
160	HandFinish	6 pcs	5/10/18	5/10/18	0.00	0.47	HandFinish1		EB
170	QC	6 pcs	5/10/18	5/10/18	0.00	0.00	QC7-3		SA 18-05-28
180	Small Fab	6 pcs	5/10/18	5/10/18	0.00	0.29	Small Fab-6		30
185	QC	6 pcs	5/10/18	5/10/18	0.00	0.00	QC5		MAY 28 2018
186	Powdercoat	6 pcs	5/10/18	5/10/18	0.00	0.24	Powdercoat4		BR 18-5-08
187	QC	6 pcs	5/10/18	5/10/18	0.00	0.00	QC3		MAY 28 2018
190	Packaging	6 pcs	5/10/18	5/10/18	0.00	0.00	Packaging3-2		9-89
200	QC21-SA	6 Ea	5/10/18	5/10/18	0.00	0.00	QC21		MAY 29 2018

M138700

START: 2:25

CL: 1:30

FINISH: 2:05

21

MAY 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.4734 sf (.5789 ea)	90-Start up Operation	
MS20470AD4-3	Rivet, Universal Head	12 Ea (2 ea)	180-Small Fab	M135536-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	3	63	0
180-Small Fab	MS20470AD4-3	12	288	0

Part Specifications

Specifications could not be found.



Container No: S068704



Part: D4434-047

Job No: 176878

Serial No/Batch: S068704

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/06/18

